COMBICOM

GB



Instruction Manual

EtherCAT







Table of Contents

1.	Introduction	
	1.1 Preface	
	1.2 Product description	
	1.3 List of literature	5
_	Handwana	
۷.	Hardware	0
3.	Software	8
	3.1 Fundamentals of the EtherCAT interface connection	
	3.1.1 EtherCAT Configuration (EEPROM)	8
	3.1.2 Mailbox communication	8
	3.1.2.1 Parameter addressing by 16 bit index plus 8 bit subindex	8
	3.1.2.2 Set-addressing with subindex	8
	3.1.3 Process data communication	
	3.1.4 Distributed clocks	
	3.2 Functions	
	3.2.1 Process data mapping	
	3.2.2 Synchronous mode	
	3.2.3 Emergency	
	3.2.4 Field bus watchdog	10
4	Operator Parameters	11
5.	DSP402-Parameter	16
6	Δημέχ	18



1. Introduction

1.1 Preface

We welcome you as a customer of the Karl E. Brinkmann GmbH and congratulate you to the aquisition of this product. You have chosen a product on highest technical standard.

This manual as well as the specified hardware and software are developments of the Karl E. Brinkmann GmbH. The Karl E. Brinkmann GmbH have prepared the documentation, hardware and software to the best of their knowledge, however, no guarantee is given that the specifications will provide the efficiency aimed at by the user. Karl E. Brinkmann GmbH reserves itself the right to change/adapt specifications and technical data without previous notification. Errors and ommissions excepted!

The safety and warning directions in this manual as well as in further documentation must be observed for a safe operation. The safety and warning directions specified in this manual is not exhaustive.

The pictographs used in this manual have following meaning:



Danger Warning Caution



Attention observe at all costs



Information Help Tip

The information contained in the technical documentation, as well as any user-specific advice in spoken and written and through tests, are made to best of our knowledge and information about the application. However, they are considered for information only without responsibility. This also applies to any violation of industrial property rights of a third-party.

Inspection of our units in view of their suitability for the intended use must be done generally by the user. Inspections are particulary necessary, if changes are executed, which serve for the further development or adaption of our products to the applications (hardware, software or download lists). Inspections must be repeated completely, even if only parts of hardware, software or download lists are modified.

Application and use of our units in the target products is outside of our control and therefore exclusively in the area of responsibility of the user.

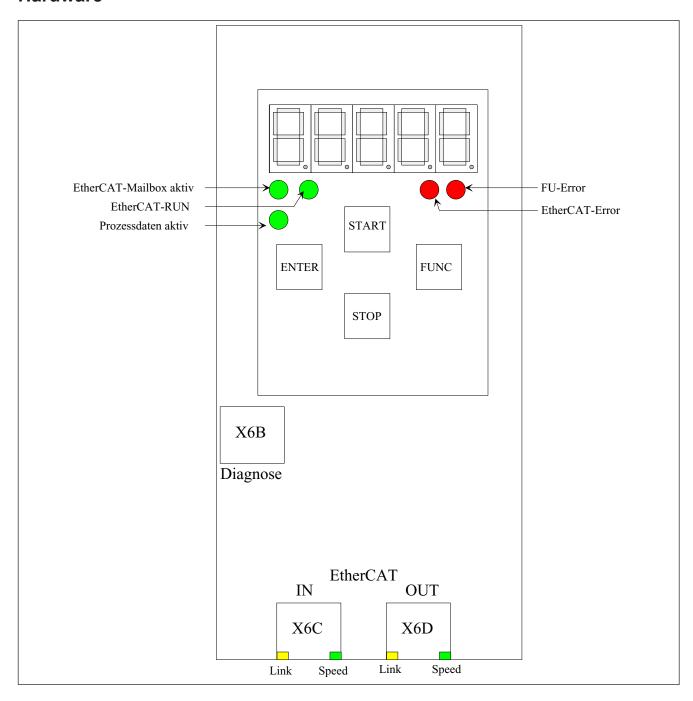
1.2 Product description

KEB develop, produce and sell static frequency inverters worldwide in the industrial power range. The inverters of the type F5 can be equipped optionally with a EhterCAT slave interface. The F5 EtherCAT operator is integrated into the FI housing by simple plug-in and fits into all F5-units. Here it concerns to an intelligent interface which controls the data transfer from EtherCAT to the FI control and reverse.

1.3 List of literature

- [1]: ESC10/20 Hardware Data Sheet V1.0 v. 8.3.2005
- [2]: CANopen Application Layer and Communication Profile DS301 V4.02
- [3]: Application manual of the implemented inverter
- [4]: CANopen Device profile drives and motion control DSP402 V2.0

2. Hardware



Component	Description			
EtherCAT Mailbox active:	Flashes as long as a mailbox command is carried out.			
ProcessData active:	Flashes as long as there is process data communication	n from and to the inverter.		
EtherCAT RUN	Green RUN-Led according to the specification of ,RUN Indicator in the EtherCA specification ([1]):			
	Flashing Actual condition			
	Constantly OFF INIT			
	Cyclically blinking with ON(200ms) / OFF(200ms) PRE-OPERATIONAL			
	Single flash with ON(200ms) / OFF(1000ms) SAFE-OPERATIONAL			
	Constantly ON OPERATIONAL			
		further on next side		



Component	Description					
EtherCAT ERROR	Red Led according to specification of ,ERR Indicator in the EtherCAT specification ([1]):					
	Flashing	Description				
	Constantly OFF	No Error				
	Cyclically blinking with ON(200ms) / OFF(200ms)	General configuration errror				
	Single flash with ON(200ms) / OFF(1000ms)	The application of the slave device has automatically changed the communication state				
	Double Flash with ON(200ms) / OFF(200ms) / ON(200ms) / OFF(1000ms)	The application watchdog has responded.				
	Constantly ON	The process data watchdog has responded. The host controller of the application does not respond any more.				
FI error	Red Led as a repeater of the Error-Led of the FI control:					
	Flashing	Description				
	Constantly OFF	No power supply on the FI control board				
	Blinking	FI control board in error status				
	Constantly ON	Operating condition OK				
Link	Yellow Led in Ethernet connector:					
	Flashing	Description				
	Constantly OFF	No Ethernet link present				
	Constantly ON	Ethernet link present				
	Blinking	Ethernet communication active				
Speed Green Led in Ethernet connector: Displays, whether the Ethernet constantly ON) or not.						
X6B	RJ45 connector of the diagnostic interface. Attention !!! In order to avoid a destruction of the PC interface, the diagnostic interface may only be connected to the serial interface of the PC by a special HSP5 cable with voltage adaption.					
X6C, X6D	Standard Ethernet-RJ45 connector ac	ccording to IEEE 802.3 100Base-T				
	I					

3. Software

3.1 Fundamentals of the EtherCAT interface connection

The KEB F5 EtherCAT operator contains a EtherCAT slave controller for time-critical operations of the EtherCat communication. By using this EtherCAT controller it is guaranteed that basic communication is compatible to the EtherCAT specification.

3.1.1 EtherCAT Configuration (EEPROM)

All values are saved in intel format (LSbyte first) into the EEPROM. The following table only lists the main features of the KEB-F5-EtherCAT-EEPROM.

Byte Offset	Description	Value
0	PDI-Control	0009h
2	PDI-Config	0400h
4	SyncImpulseLength	000Ah

3.1.2 Mailbox communication

The KEB F5 EtherCAT operator supports the mailbox communication. All parameters of the FI control and the operator can be read out or preset itself via this mailbox by using the CANoverEtherCAT.

Buffer size of the receive mailbox	Minimum	Maximum		
	16 Byte	50 Byte		
Buffer size of the transmit mailbox	Minimum	Maximum		
	16 Byte	50 Byte		
Supported mailbox protocols	CANoverEtherCAT(CoE)			
Supported CoE services	Initiate SDO download expedited in server mode,			
	Initiate SDO upload expedited in server mode,			
	Emergency as client			

3.1.2.1 Parameter addressing by 16 bit index plus 8 bit subindex

The following table shows parameter grouping according to [2]:

1.Index	Last index	Description
1000h	1FFFh	Communication parameter according to [2]
2000h	5E00h	Parameter of the FI control with index = KEB-Parameter-Address + 2000h(*1). The
		subindex is used for set-addressing
5F00h	5FFFh	Parameter of the EtherCAT operator
6000h	9FFFh	Device profile parameters according to [4]

^{(*1):} The KEB parameter address can be found in the application manual of the used FI.

3.1.2.2 Set-addressing with subindex

For KEB parameters (Index = 2000h...5FFFh) the subindex is used for set-addressing. Thereby the following coding is used:

Subindex	Description
0	Indirect set-addressing: The set to be addressed depends on the value of parameter Fr.09 in
	the FI control.
1	Direct addressing of set 0
2	Direct addressing of set 1
4	Direct addressing of set 2
8	Direct addressing of set 3
16	Direct addressing of set 4
32	Direct addressing of set 5
64	Direct addressing of set 6
128	Direct addressing of set 7

By use of this bit-coding it is possible to address more than one parameter-set simultaneously. However this should not be used for parameter-reading, because an error message is returned if not all values in the addressed



sets are the same. This mechanism can also be used to map PDO-Rx-data simultaneously to the parameters in several sets of the inverter.

3.1.3 Process data communication

Through the process data channel it is possible to preset non-addressed setpoints to the KEB-F5 and actual values can be requested. Data communication of the process data between application and EtherCAT slave controller occurs via 3-buffer mechanism. The maximum of process data that can be transferred is 8 byte each per direction.

3.1.4 Distributed clocks

The function distributed clocks is used for the synchronous operating mode (see above) in the KEB-F5-EtherCAT operator. In this mode the interrupt cycles of the FI control is synchronized to the EtherCAT distributed clock-cycles. With this a very precise synchronization of several KEB-F5 inverters is possible. Does the EtherCAT master not support distributed clocks or are the distributed clocks not activated, then the KEB-F5-EtherCAToperator is working completely asynchronous to the EtherCAT cycle.

3.2 Functions

3.2.1 Process data mapping

Which parameters of the inverter control concern to the process data is determined by the process data assignment. The default process data assignment for this is:

Process **output data** (EtherCAT-Master → KEB-Slave):

Byte0	Byte1	Byte2	Byte3	Byte4	Byte5	Byte6	Byte7
SY.43: Control word (long)				SY.52: Set speed		IN.22: User Parameter 1	
LSByte			MSByte	LSByte	MSByte	LSByte	MSByte

Process **input data** (KEB-Slave → EtherCAT-Master):

Byte0	Byte1	Byte2	Byte3	Byte4	Byte5	Byte6	Byte7
SY.44: Status word (long)				SY.53: Actual Speed		IN.22: User Parameter 1	
LSByte			MSByte	LSByte	MSByte	LSByte	MSByte

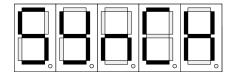
The process data assignment can be adapted by CANopen parameters with index = 1600h and index = 1A00h. The default process data assignment has the following meaning:

,	0 0	
Index	Subindex	Value
1600h	0	3
1600h	1	202B0120h
1600h	2	20340110h
1600h	3	2E160110h
1A00h	0	3
1A00h	1	202C0120h
1A00h	2	20350110h
1A00h	3	2E160110h

IMPORTANT !!! For synchronous operating mode the process data assignment has to follow the form 1*32-Bit + 1-2times 16-Bit for both data directions.

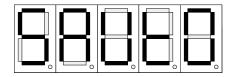
3.2.2 Synchronous mode

In synchronous mode the SYNCO interrupt preset by the EtherCat slave controller is used as synchronisation signal for the internal communication. Synchronous operating mode is only possible for the F5-EtherCAT operator, if SYNCO signals are activated by the EtherCAT master and the process data assignment is preset in both data directions according to the above mentioned rules (1 time 32-Bit + 1-2 time 16-Bit). In synchronous mode the operator displays constantly the following output:



This special operating mode includes some restrictions. As mentioned above the display is static. Furthermore inputs via keyboard are also no longer possible. The diagnostic interface continues to operate. But the processing speed of all services heavy depends on the synchronous cycle time. The cycle time is preset as multiple of 1 ms, the minimum possible value is 1 ms. During each SYNCO cycle the actual process output data are transferred to the FI control and the actual process intput data are read from it.

If the synchronous operating mode is activated, but no SYNC0 interrupts are released, the F5-EtherCAT operator switches in automatic synchronous mode at default setting which can be identified in the following display string:



Herein the operator simulates the SYNC0 interrupts time controlled according to the configured sync0 cycle time. In the following the SYNC0 interrupt is meant if we speak from ,**SYNC event**'. The SYNC timeout time is four times of the adjusted SYNC cycle time (see Com Cycle).

3.2.3 Emergency

If this function is activated via parameter EmergencyCycle, the EtherCat operator reads cyclically parameter RU.00 from the FI control. The operator starts an emergency message via CoE channel of the mailbox communication if an error status is recognized .This is also done if the error is no longer present. The message contains 8 bytes of data. The first 3 bytes of this data are defined by [2], the last 5 bytes can be assigned manufacturer-specific. The KEB-F5-EtherCAT operator fills the emergency message as follows:

Byte0	Byte1	Byte2	Byte3	Byte4	Byte5	Byte6	Byte7
Error	Code	Error register	InverterSta	ate (ru.00)	00h (KEB)	00h (KEB)	00h (KEB)
LB	HB		LB	HB			

3.2.4 Field bus watchdog

The field bus watchdog is a function in the EtherCAT operator. It serves to set the FI control into error (E.BUS) or warning (A.BUS), if certain events on the field bus do not occur cyclically within an adjustable cycle-time. Two operator parameters (**Watchdog inhibit**, **Watchdog activation**) exist for activating the field bus watchdog. Additionally the parameters **Pn.05**,Pn.06 have to be set in the FI control to define the cycle time and the reaction on the timeout.

The EtherCAT operator monitors the occurance of the configured field bus events. Different events can cause the reset of the watchdog. Does the timeout-time expire without one of the configured events occur, then the operator triggers the watchdog event via the serial interface to the FI. If and how the FI control reacts on this, is determined by the responded parameters in the FI control of the inverter.



4 Operator Parameters

Name:	Com_Cycle
Index:	1006h
Subindex:	0
Description:	Servs for activating/deactivating of synchronous operating mode. The value is coded in μ s, but it has an internal resolution of 1 ms.
Data length:	4 Byte
Coding:	0 = OFF (normal operating mode), otherwise 1 μs.
Value range:	0, 1000, 2000, 3000,, 65000
Remarks:	This parameter is only writeable via mailbox communication with CANopen-SDO. The value is not stored and thus the value after each restart is 0.

Name:	HS_SyncToutMode
Index:	5FD7h
Subindex:	0
Description:	Defines the reaction on the SYNC timeout event. See also chapter synchronous operation
Data length:	1 Byte
Coding:	0: Automatic return into normal mode.
	1: Change into automatic synchronous mode.
Default value:	1
Remarks:	A new value will be immediately active and saved non-voletily.

Name:	HS_SyncToutDelay
Index:	5FE0h
Subindex:	0
Description:	Here it can be configured how many SYNC events have to be received until the SYNC timeout-supervising is activated after switching on. This parameter can be used if the cyclic SYNC events cannot be guaranteed immediately after switching into the synchronous operating mode.
Data length:	2 Byte
Coding:	Number of SYNC events
Default value:	0
Remarks:	A new value will be immediately active and stored non-volatile.

Name:	Device type			
Index:	1000h			
Description:	Displays the type of d	evice according to [2]:		
Subindex:	0			
Data length:	4 Byte	4 Byte		
Coding:	Byte4	Byte5	Byte6	Byte7
	Device profile no. Additional informations			IS
	LB	НВ	LB	НВ
Default value:	0			

Name:	Error regis	Error register						
Index:	1001h							
Description:	Displays the	actual e	ror status acc	ording to [2]:				
Subindex:	0							
Data length:	1 Byte	1 Byte						
Coding:	Bit7	Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0
	Manufac- turer spec.	Reserv.	Device profile spec.	Communica- tion	Tempera- ture	Voltage	Cur- rent	Error gene- rally
Default value:	0							
Remarks:	This parame	eter is rea	d-only.					

Name:	Manufactuer Status Register
Index:	1002h
Description:	Returns the value of parameter RU.00 as 4 byte value.
Subindex:	0
Data length:	4 Byte
Coding:	s. [3]
Remarks:	This parameter is read-only.

Name:	Pre-defined error field	Pre-defined error field		
Index:	1003h			
Description:	out. Subindex = 0 cont	This parameter contains a field of maximum 6 entries where the error-history can be read out. Subindex = 0 contains the number of errors that have been saved whereby the entries with subindex = 1-5 contain the real error entries		
Subindex:	0: number of errors			
Data length:	4 Byte	4 Byte		
Coding:	1	1		
Remarks:	Writing on subindex =	Writing on subindex = 0 deletes the error-history completely.		
Subindex:	1-5: standard error fie	1-5: standard error field		
Data length:	4 Byte	4 Byte		
Coding:	according to [2], as foll	according to [2], as follows:		
	Byte4	Byte5	Byte6	Byte7
	ErrorC	ErrorCode InverterState(RU.00)		
	LB	HB	LB	НВ
Remarks:	The entries are read-or	nly.		

Name:	Manufactuer Device	Manufactuer Device Name			
Index:	1008h	1008h			
Description:	Displays the value of placed coded string.	Displays the value of parameter inverter identification SY.02 as 4-character hexadecimal coded string.			
Subindex:	0	0			
Data length:	4 Byte				
Coding:	Value 0864h/2148 wo	Value 0864h/2148 would appear in the CAN telegram as follows:			
	Byte4	Byte4 Byte5 Byte6 Byte7			
	30h:'0'	30h:'0' 38h:'8' 36h:'6' 34h:'4'			



Remarks:	This parameter	I his parameter is read-only.		
Name:	Manufactuer S	oftware Version		
Index:	100Ah			
Description:	Displays the vaccoded string.	alue of parameter so	oftware version (IN.06	3) as 4-character hexadecimal
Subindex:	0	0		
Data length:	4 Byte	4 Byte		
Coding:	Value 014Ah/33	Value 014Ah/330 would appear in the CAN telegram as follows:		
	Byte4	Byte5	Byte6	Byte7
	30h:'0'	31h:'1'	34h:'4'	41h:'A'
Remarks:	This parameter	is read-only.		

Name:	Identity Object
Index:	1018h
Description:	Indicates the identification of the node in form of a structure.
Subindex:	0 : Nr of entries
Description:	Indicates the number of objects in this PDO.
Data length:	1 Byte
Coding:	1
Default value:	2
Subindex:	1 : Vendor ID
Description:	Indicates the code that has been distributed by the CAN in automation user group.
Coding:	
Default value:	00000014h (KEB)
Subindex:	1 : Product Code
Description:	Indicates the product code of the node. This parameter is coded manufacturer-specific.
Data length:	4 Byte
Coding:	0000005h: Type F5
Default value:	0000005h
Remarks:	All members of this parameter are read-only.

Name:	1st receive PDO Mapping
Index:	1600h
Description:	This parameter defines the process data assignment of the first PDO that carries data frommaster to slave.
Subindex:	0 : Nr of Mapped objects
Description:	Indicates the number of mapped objects in this PDO.
Data length:	1 Byte
Coding:	1
Default value:	3
Remarks:	Value = 0 deactivates the operation of this PDO. When activating the PDO by writing a value unequal to zero the operator first checks the process data mapping for general validity, then this mapping is converted into the inverter process data assignment and written to the FI control. If everything could be done without error, the process data assignment is activated and stored non-volatile.
Subindex:	1-4 : Nth mapped object
	further on next side

Description:	Indicates an object mapping.
Data length:	4 Byte
Coding:	According to [2] as follows: Byte7
Default value:	s.a.
Remarks:	Writing on the mapping automatically deactivates the PDO operation by resetting the value of subindex = 0 to zero. Please note that not all parameters of the FI control can be mapped to process data. Operator parameters can not be mapped to process data.

Name:	1st transmit PDO Mapping
Index:	1A00h
Description:	This parameter defines the process data assignment of the firstPDO that carries data from slave to master. All further informations can be taken from the description of parameter 1st receive PDO mapping.

Name:	EmergencyCycle
Index:	5FDDh
Subindex:	0
Description:	Serves for activation of the emergency function. Values unequal to zero define the cycle time in ms, in which the value of the FI parameter RU.00 is read. On occurance and leaving of an error-state an emergency message is output via the emergency mechanism.
Data length:	4 Byte
Coding:	1ms, 0 = OFF (no Emergency)
Default value:	0
Remarks:	A changed value will be immediately active and stored non-volatile.

Name:	Watchdog inhibit									
Index:	5FF9h									
Subindex:	0									
Description:	Indicates the events that reset the field bus-watchdog from running into timeout.									
Data length:	1 Byte									
Coding:	Bit7Bit6Bit5Bit4Bit3Bit2Bit1Bit0reservedBUSOKSDO-ReqPDOUT									
	PDOUT : If this bit is set, the field bus-watchdog is reset on every transfer of process output data to the FI control.									
	SDO-Req : If this bit is set, the field bus-watchdog is reset on every receiption of a SDO-request through the mailbox channel.									
	BUSOK : If this bit is set, the field bus-watchdog is reset if bit 4 of the AL status register in the EtherCAT slave controller is 0. This means, that the slave did accept the EtherCAT state-transitions regusted by the master.									
Default value:	07h									
Remarks:	A changed value will be immediately active and stored non-volatile.									



Name:	Watchdoo	Watchdog activation									
Index:	5FDAh	5FDAh									
Subindex:	0	0									
Description:	Defines, w	hen the	field b	us-watch	dog is activate	d after power on.					
Data length:	1 Byte										
Coding:	Mixture of	value-c	oding	and bit-co	ding.						
	0: The field	d bus-w	atchdo	g ist activ	e immediately	after power on.					
	Bit7 Bit6	Bit5	Bit4	Bit3	Bit2	Bit1	Bit0				
		SDO		PDOUT	STATE_OP	STATE_PREOP	SYNC				
	SYNC eve	nt. REOP :	If this I			is activated after atchdog is activat					
	pre-operat	ional-st	ate.								
	STATE_O rational-st		s bit is	set, the fie	eld bus-watcho	dog is activated af	ter first switch	to ope-			
	PDOUT : If this bit is set, the field bus-watchdog is activated after the first receiption of process output data.										
	SDO: if this bit is set, the fild bus-watchdog is activated after the first receiption of a SDO-request.										
Default value:	04h										
Remarks:	A new valu	ie will b	e imm	ediately ad	ctive and save	d non-voletily.					

5. DSP402-Parameter

In the following parameters are listed that are defined by the CANopen device-profile DSP402 [4]. Some of this parameters are rescaled by the EtherCat operator and then they are mapped to a KEB internal parameter of the inverter control. Partly some of these parameters are completely realized in the operator.

Name:	DSP402_ErrorCode							
Index:	603Fh							
Subindex:	0							
Description:	Output of an error code.	Output of an error code.						
Data length:	2 Byte	2 Byte						
Coding:	according to [4]	according to [4]						
Default value:	0							
PDO-mapping:	receive PDO	transmit PDO						
	No	Yes						
Remarks:	This parameter is read-on	ly and is internally mappe	ed to parameter RU.00 .					

Name:	DSP402_Control word									
Index:	6040h									
Subindex:	0	0								
Description:	Control wor	d accord	ling to [4]	The para	meter is b	oit-coded.				
Data length:	2 Byte									
Coding:	software. No	Bit-coded according [4] The following table only lists the bits that are realised in this software. Note that some bits are different assigned by the settings of the DSP402-mode (see table below):								
	Modes of operation	b7	b6	b5	b4	b3	b2	b1	b0	
		Fault Reset	Мо	de-depend	dent	Enable Operation	Quick Stop	Ennable Voltage	Switch ON	
	255	"	Res.	Res.	Res.	"	"	"	"	
	2	"	RFG Use Ref	RFG Unlock	RFG Enable	"	"	"	77	
Default value:										
PDO-mapping:	receive PDO transmit PDO Yes Yes									
Remarks:	This parame	eter is in	ternally m	apped to	paramete	r SY.50 .				

Name:	DSP4	DSP402_Statusword													
Index:	6041h	6041h													
Subindex:	0														
Description:	Status	Status word with coding according to [4]. The parameter is bit-coded.													
Data length:	2 Byte	2 Byte													
Coding:	Mode	b15 b14	b13	b12	b11	b10	b9	b8	b6	b5	b4	b3	b2	b1	b0
			11100	e-de- dent	Int. Limit Active	Target Rea- ched	Re- mote		Switch ON Disabl.	Quick Stop	Volt. En- abl.	Fault	Ope- ration Enabl.	Swit- ched ON	Ready To Switch ON
	255		Res.	Res.	"	"	"	,"	"	"	"	"	"	"	""
	2		Res.	Res.	"	"	"	"	"	"	"	"	"	"	"
Default value:															



PDO-mapping:	receive PDO	Transmit PDO					
	No	Yes					
Remarks:	This parameter is internally mapped to parameter SY.51.						

6. Annex

Overview of operator parameters

Index	Subindex	Diagnosis Param.	Diagnosis Parameter name	CANopen Parameter name	Data length in	Access
		address			Byte	
1000h	0			Device type	4	RD
1001h (KEB)	0			Error register	1	RD
1002h (KEB)	0			Manufactuer Status Register	4	RD
1003h	0-5			Predefine Error Field	4	RD RW
1006h	0	0280h		ComCycle	4	RD RW
1008h (KEB)	0			Manufactuer Device Name	4	RD
100Ah	0			Manufacturer Software Version	4	RD
1018h (KEB)				Identity Object		
1018h (KEB)	1			Vendor Id	4	RD
1018h (KEB)	2			Product Code	4	RD
1600h				1st receive PDO Mapping		
1600h	0	0297h (KEB)	Nr_PDOut_Objs	Number of mapped objects	1	RD_RW
1600h	1	0298h (KEB)	PDOut1_Map	1st mapped Object	4	RD_WR
1600h	2	0299h (KEB)	PDOut2_Map	2 nd mapped Object	4	RD_WR
1600h	3	029Ah	PDOut3 Map	3 rd mapped Object	4	RD WR
1600h	4	029Bh	PDOut4 Map	4 th mapped Object	4	RD WR
1A00h				1st Transmit PDO Mapping		
1A00h	0	0291h	Nr_PDIn_Objs	Number of mapped objects	1	RD_RW
1A00h	1	0292h	PDIn1_Map	1st mapped Object	4	RD_WR
1A00h	2	0293h	PDIn2_Map	2 nd mapped Object	4	RD_WR
1A00h	3	0294h	PDIn3_Map	3 rd mapped Object	4	RD_WR
1A00h	4	0295h	PDIn4_Map	4 th mapped Object	4	RD_WR
5FDAh	0	0287h	Watchdog Activation	Watchdog Activation	1	RD WR
5FF9h	0	0288h	Watchdog Inhibit	Watchdog Inhibit	1	RD WR
5FDDh	0	0283h	EmergencyCycle	EmergencyCycle	2	RD WR
5FDEh	0		Ū , ,	CommTimeoutFunc Addr	4	RD WR
5FDFh	0			CommTimeoutFunc_Data	4	RD_WR
5FD7h	0	0281h	HS_SyncToutMode	HS_SyncToutMode	1	RD_WR
5FE0h	0	0282h	HS_SyncToutDelay	HS_SyncToutDelay	2	RD_WR
5FE2h	0	0285h	Take Stored PD-Map	Take Stored PD-Map	1	RD_WR
5FE4h	0	0286h (KEB)	PDOUT_WrMode	PDOUT_WrMode	1	RD_WR
5FE6h	0	0290h	PDIN1_Cycle	PDIN1_Cycle	2	RD_WR
5FD9h	0	0284h	FBS Command	FBS Command	2	RD_WR
5FDBh	0			VL_Ramp_CalcMode	1	RD_WR
5FDCh	0			Save_VLRamps	1	RD_WR
603Fh				DSP402_ErrorCode	2	RD





Karl E. Brinkmann GmbH

Försterweg 36-38 • D-32683 Barntrup fon: +49 5263 401-0 • fax: +49 5263 401-116 net: www.keb.de • mail: info@keb.de

KEB Antriebstechnik GmbH & Co. KG

Wildbacher Str. 5 • **D**–08289 Schneeberg fon: +49 3772 67-0 • fax: +49 3772 67-281 mail: info@keb-combidrive.de

KEB Antriebstechnik Austria GmbH

Ritzstraße 8 • **A**-4614 Marchtrenk fon: +43 7243 53586-0 • fax: +43 7243 53586-21 net: <u>www.keb.at</u> • mail: <u>info@keb.at</u>

KEB Antriebstechnik

Herenveld 2 • **B**-9500 Geraadsbergen fon: +32 5443 7860 • fax: +32 5443 7898 mail: <u>vb.belgien@keb.de</u>

KEB Power Transmission Technology (Shanghai) Co. Ltd – Office Room 401

No. 665 North Songwei Road (New Husong Road), Songjiang District, **CHN**-201613 Shanghai, P.R. China fon: +86 21 51095995 • fax: +86 21 54450115 net: www.keb.cn • mail: info@keb.cn

KEB Antriebstechnik Austria GmbH

Organizační složka
K. Weise 1675/5 • CZ-370 04 České Budějovice
fon: +420 387 699 111 • fax: +420 387 699 119
net: www.keb.cz • mail: info.keb@seznam.cz

KEB España

C/ Mitjer, Nave 8 - Pol. Ind. LA MASIA

E-08798 Sant Cugat Sesgarrigues (Barcelona)
fon: +34 93 897 0268 • fax: +34 93 899 2035
mail: vb.espana@keb.de

Société Française KEB

Z.I. de la Croix St. Nicolas • 14, rue Gustave Eiffel F-94510 LA QUEUE EN BRIE fon: +33 1 49620101 • fax: +33 1 45767495 net: www.keb.fr • mail: info@keb.fr

KEB (UK) Ltd.

6 Chieftain Buisiness Park, Morris Close
Park Farm, Wellingborough **GB**-Northants, NN8 6 XF
fon: +44 1933 402220 • fax: +44 1933 400724
net: www.keb-uk.co.uk • mail: info@keb-uk.co.uk

KEB Italia S.r.I.

Via Newton, 2 • I-20019 Settimo Milanese (Milano) fon: +39 02 33535311 • fax: +39 02 33500790 net: www.keb.it • mail: kebitalia@keb.it

KEB Japan Ltd.

15–16, 2–Chome, Takanawa Minato-ku **J**–Tokyo 108-0074 fon: +81 33 445-8515 • fax: +81 33 445-8215 mail: info@keb.jp

KEB Korea Seoul

Room 1709, 415 Missy 2000 725 Su Seo Dong, Gang Nam Gu **ROK**-135-757 Seoul/South Korea fon: +82 2 6253 6771 • fax: +82 2 6253 6770 mail: vb.korea@keb.de

KEB RUS Ltd.

Dolgorukovskaja str. 33, building 8 **RUS**-127006 Moscow fon: +007 499 972 3162 • fax: +007 499 978 9573 mail: info@keb.ru

KEB Sverige

Box 265 (Bergavägen 19) **\$**-43093 Hälsö fon: +46 31 961520 • fax: +46 31 961124 mail: <u>vb.schweden@keb.de</u>

KEB America, Inc.

5100 Valley Industrial Blvd. South

USA-Shakopee, MN 55379

fon: +1 952 224-1400 • fax: +1 952 224-1499

net: www.kebamerica.com • mail: info@kebamerica.com